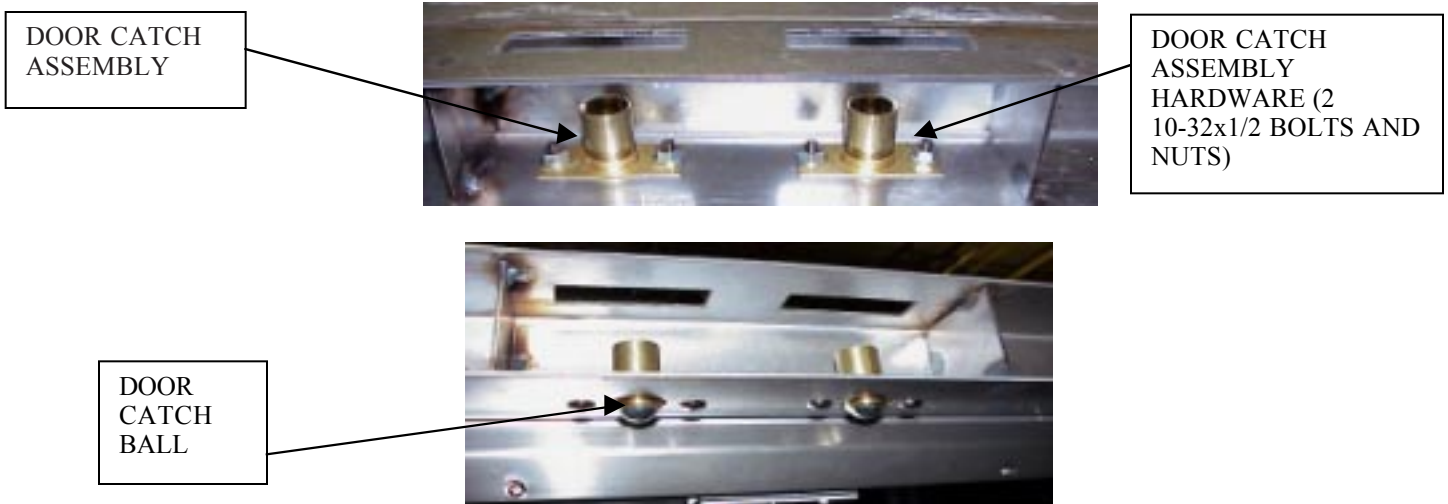


# INSTALLATION INSTRUCTIONS FOR DOOR CATCH ENHANCEMENT KIT PART NO. DVOR-4103 (DOUBLE DOORS) ~~(SINGLE DOOR).~~

## KIT INSTALLATION:

**WARNING:** DISCONNECT THE ELECTRICAL POWER TO THE MACHINE AT THE MAIN CIRCUIT BOX. PLACE A TAG ON THE CIRCUIT BOX INDICATING THAT THE CIRCUIT IS BEING SERVICED.

1. Remove the top front cover.
2. Remove the existing door catch assembly and discard the old parts.
3. Install the new door catch assembly (with the ball facing downward into the existing .812 dia. hole in the top channel) and the hardware provide with the kit (into the existing two .250 dia. holes) as shown below.



## DOOR ADJUSTMENT:

1. Open the door and inspect the door strike(s) for straightness. If a strike is bent replace it before proceeding further.
2. Check the door alignment in the closed position. The doors should be centered in the cavity opening and parallel to top and bottom channels. If not, adjust the door as required.
3. With door in the closed position check to see that the ball of the catch is centered and touching the door strike. If not, it may be necessary to adjust and add a shim piece (provided in the latch kit) to the door strike.
4. Place a standard flat head screwdriver through the adjustment slot provided in the top channel down into the adjustment slot in the cylinder of the catch assembly. Turning the screwdriver clockwise will increase ball pressure onto the door strike making the door(s) harder to open.  
The oven door should open with a force of 8 to 25 pounds when pulled by the door handle.  
Using a calibrated door pull-measuring device can test this.
5. After adjustment is complete, lubricate the door catch assembly and add loctite to the bolt(s) and nut(s).

